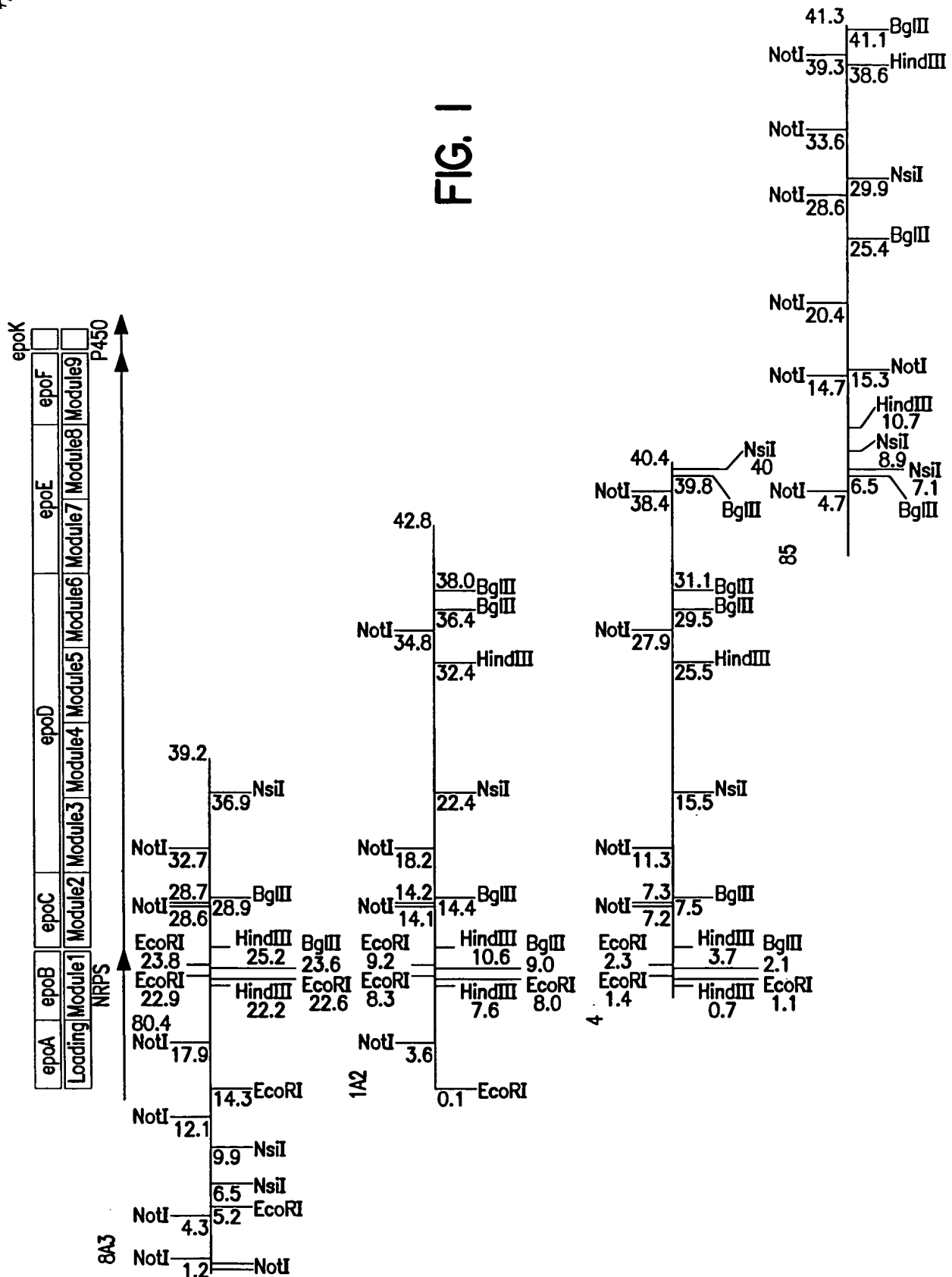




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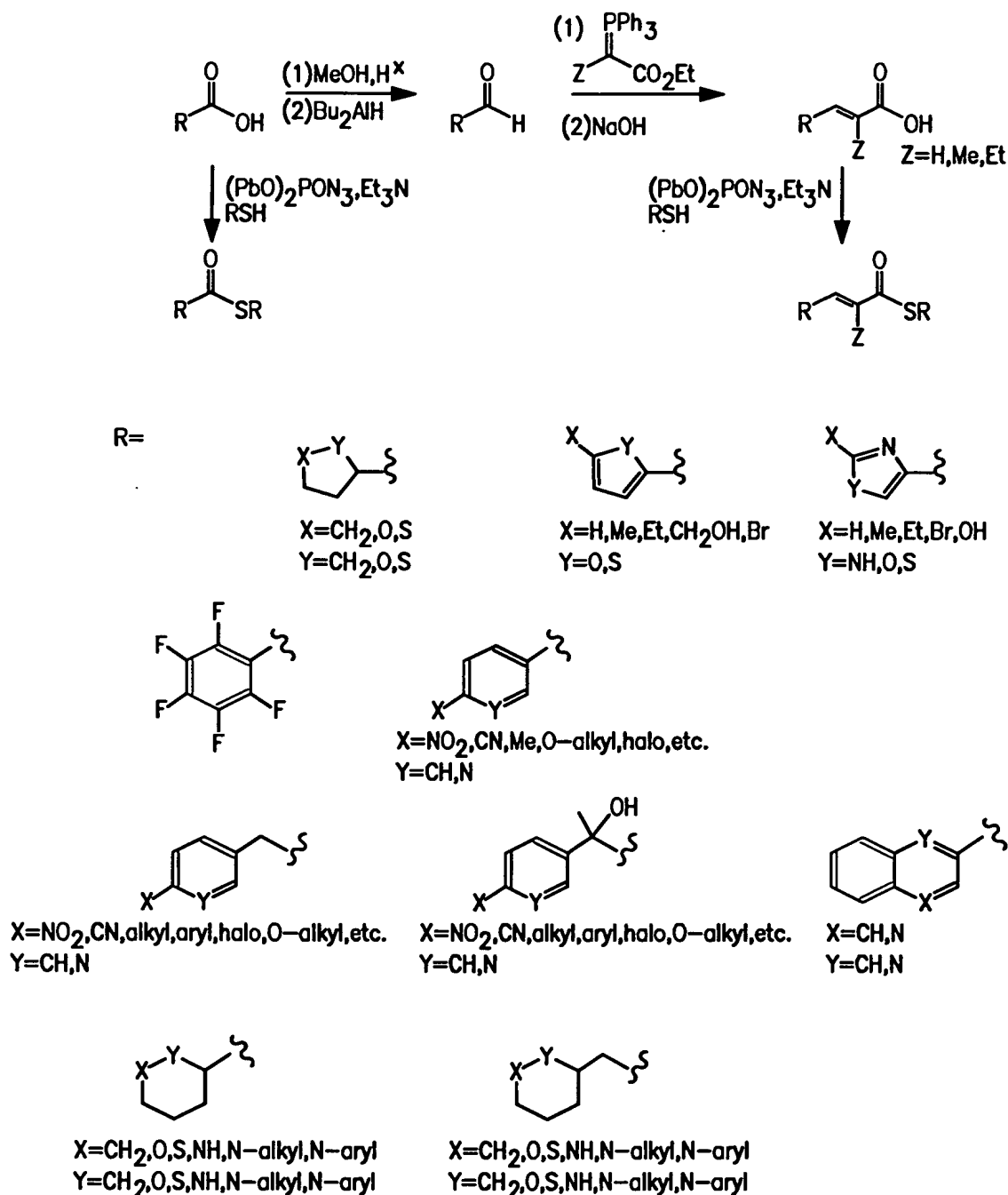


FIG. 2

Alternative Primers for Biosynthetic Epothilone Analogs

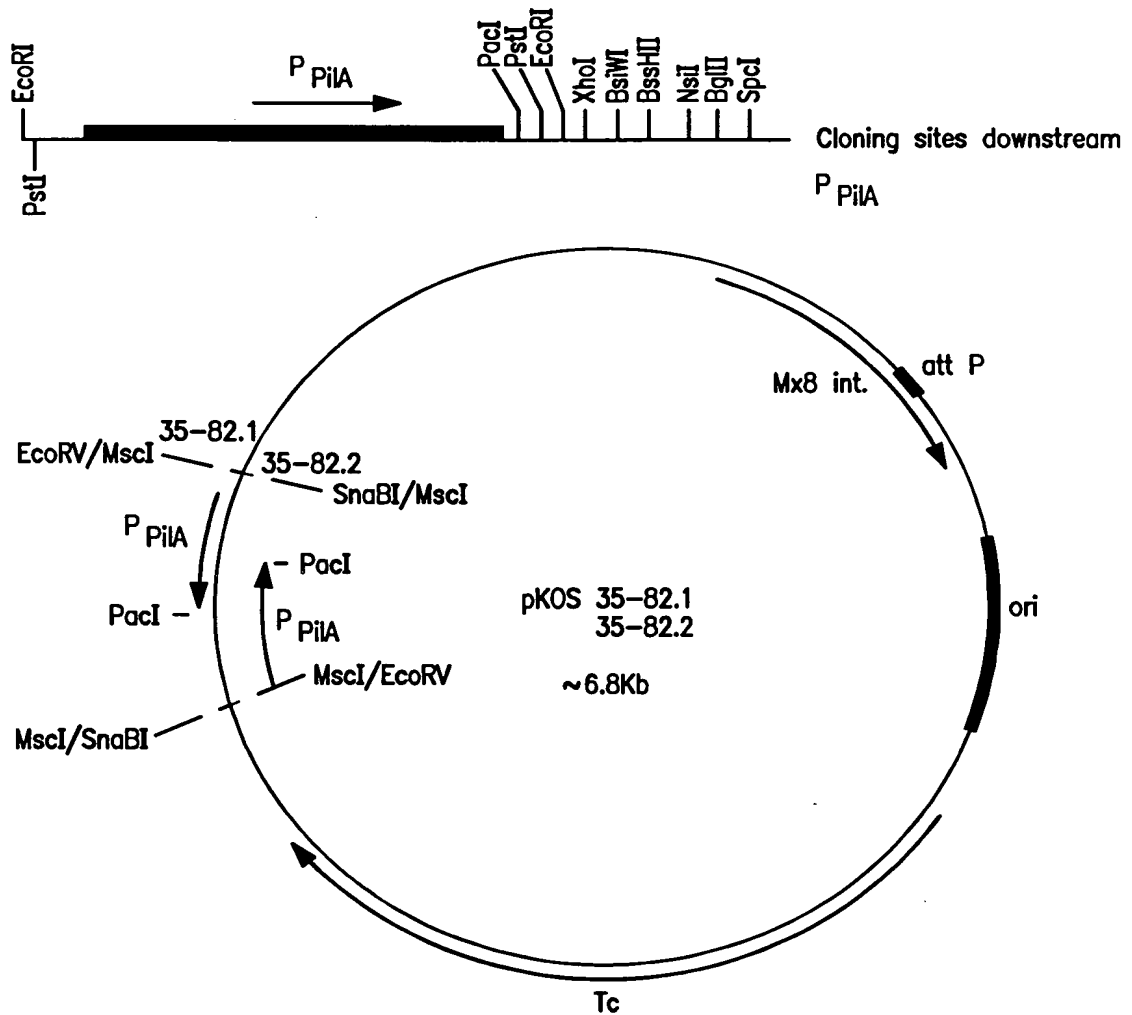


FIG. 3

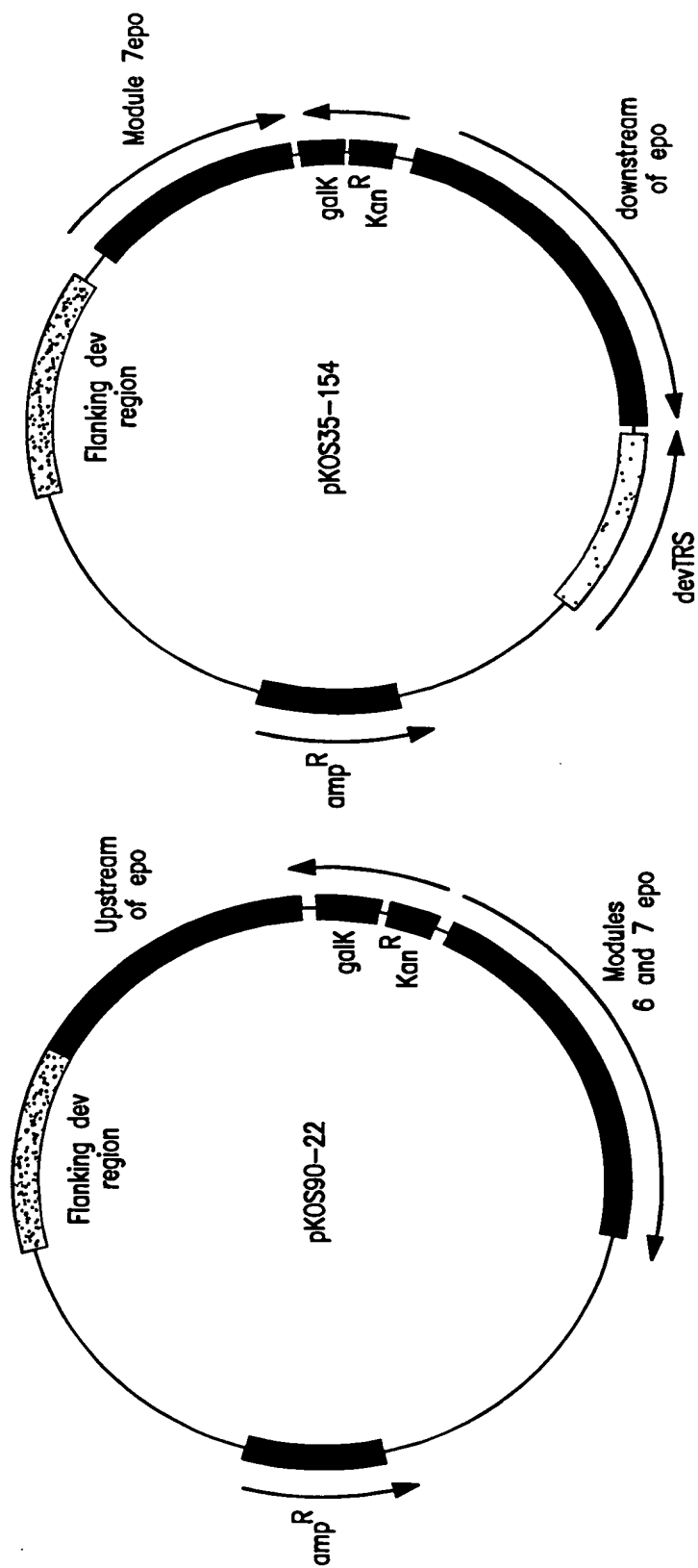


FIG. 4

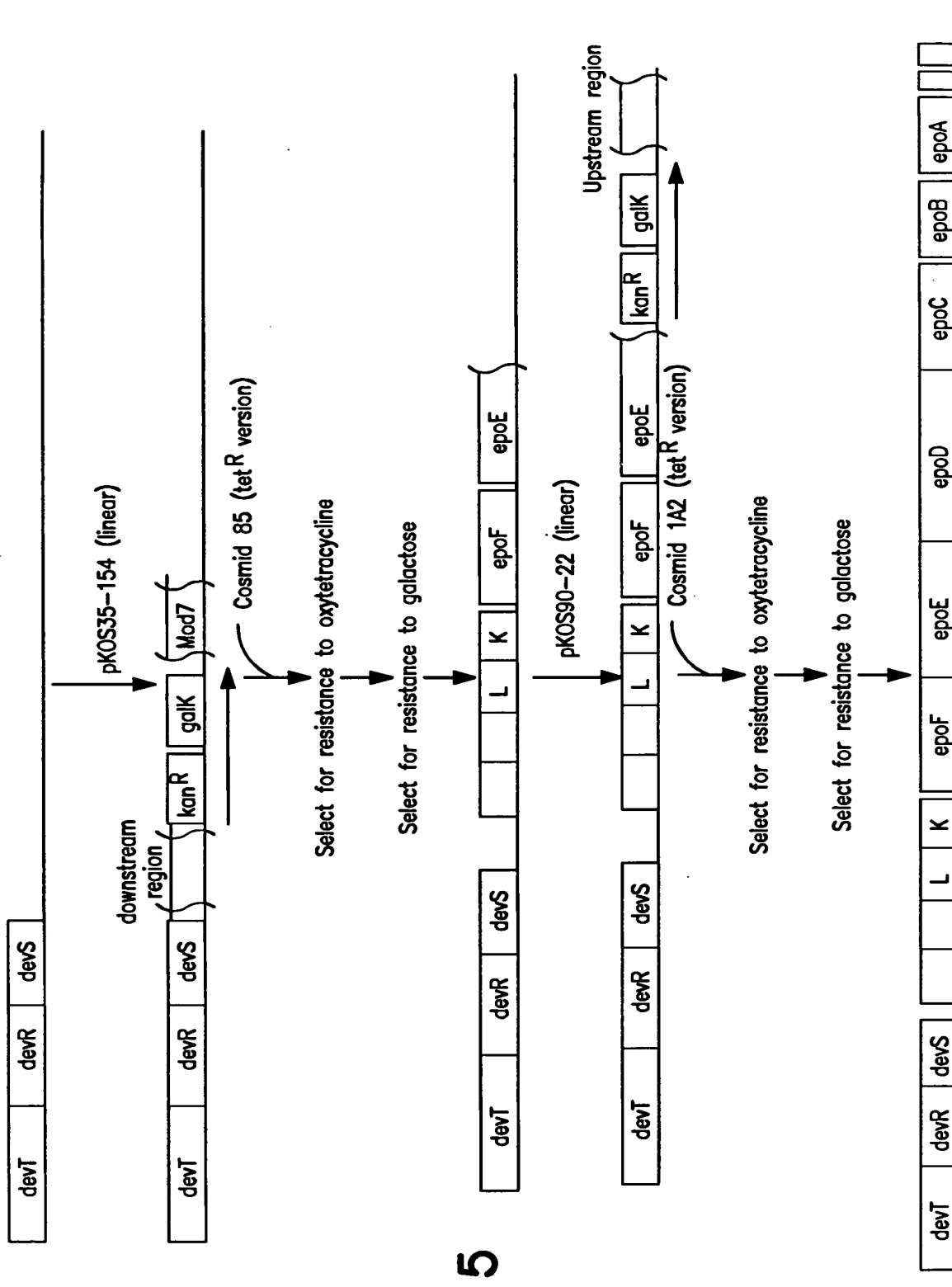


FIG. 5

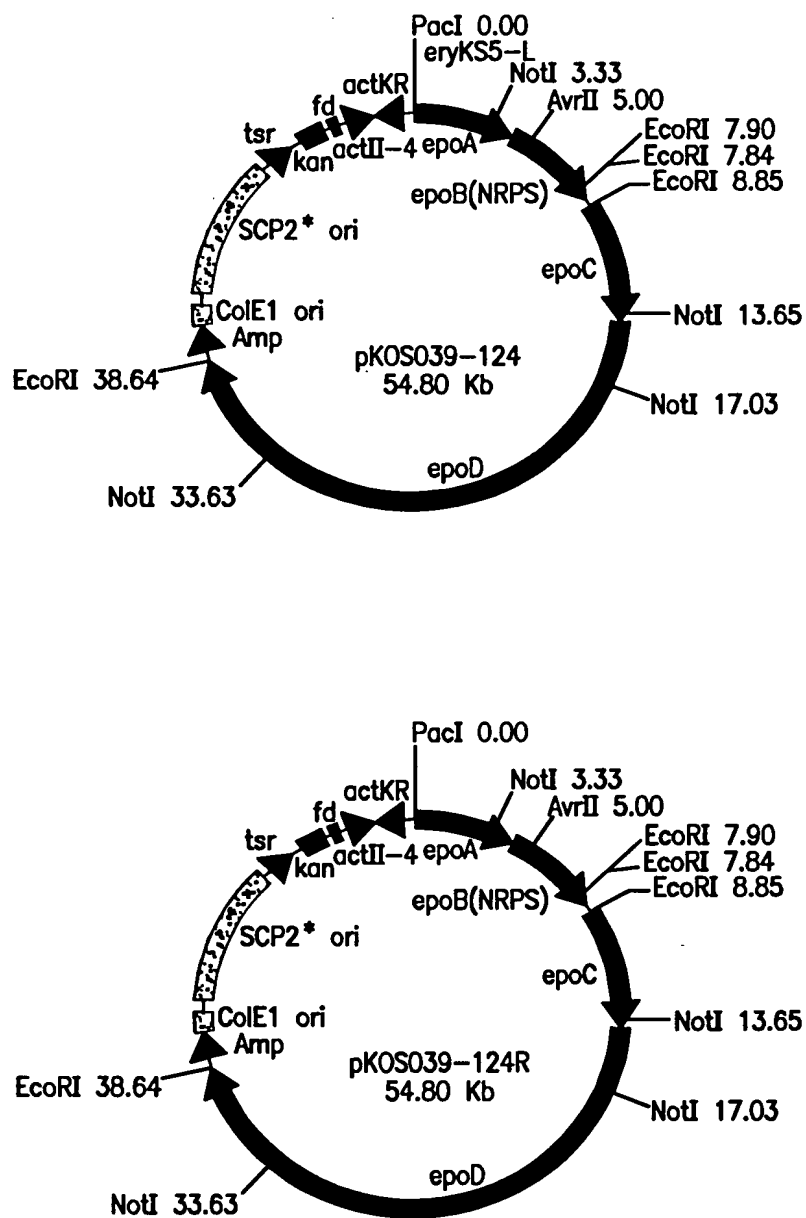


FIG. 6

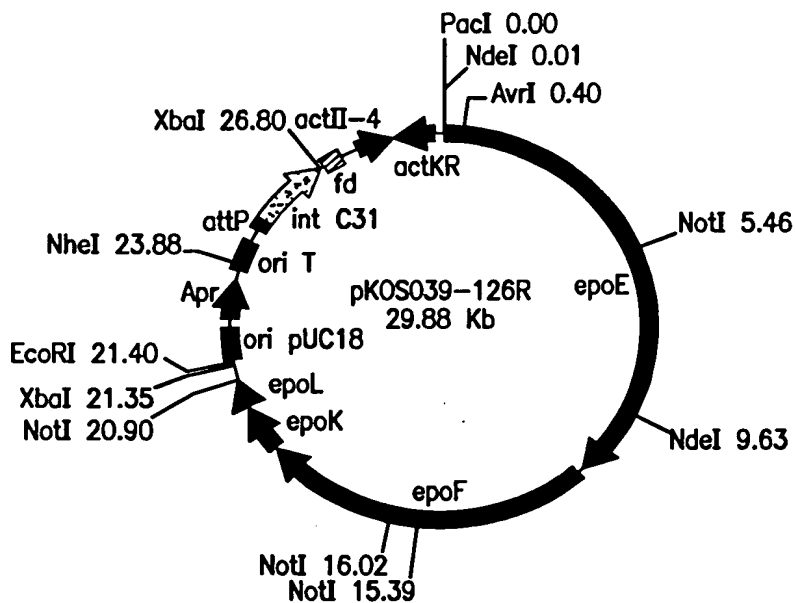


FIG. 7

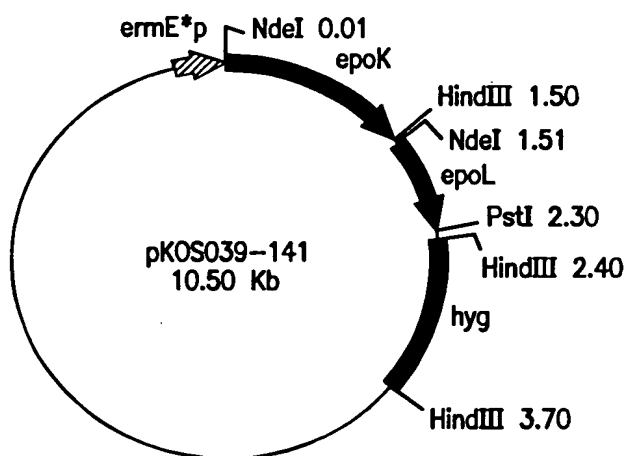
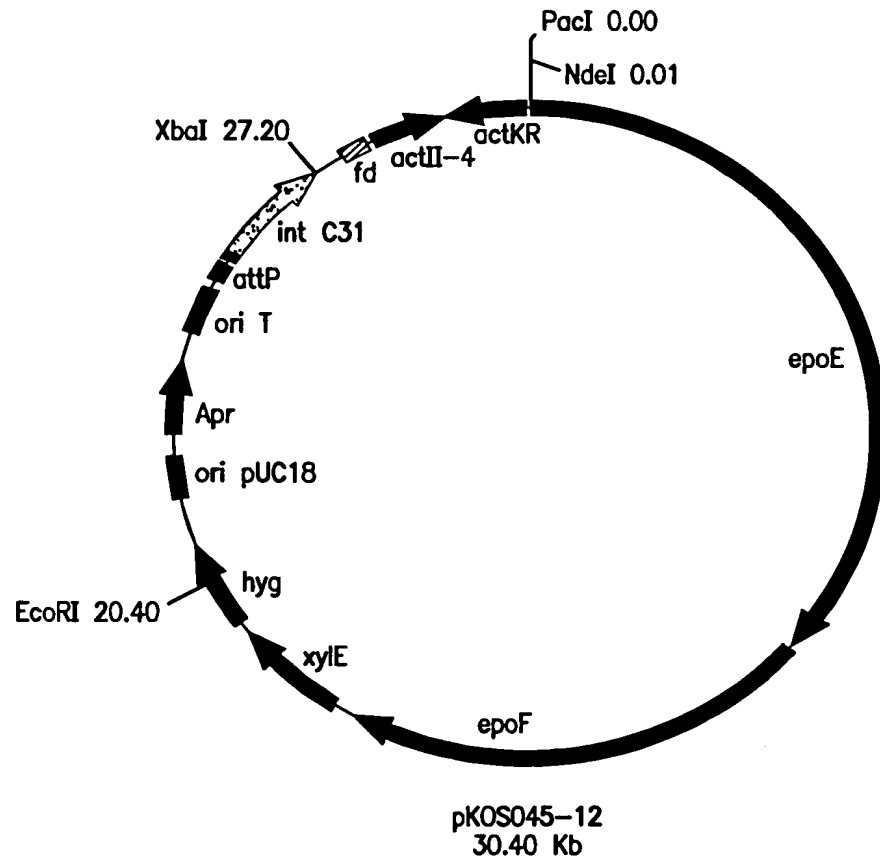


FIG. 8

**FIG. 9**